Warl	c Orde	ar ID	552	18
vv or	COrac	er 11)	- 554	40



Page 1

January 12, 2010 1:34:36 PM

Item ID:

D4047-5

Accept

Setup Start

Stop



Revision ID:

Rib Item Name:

Required Date: 1/25/10

1/12/10

QC:

Start Qty: 2.00 Req'd Qty: 2.00

Cust Item ID:

Customer:

Reference:

Start Date:

Process Plan: Approvals:

Date: 10-1-12. Tooling:

Date:

Start

Date:

SPC (Y/N):

Date:

Run

Stop

Insp.

Sequence ID/ Work Center ID

Operation Description Set Up/ **Run Hours** Draw Number Draw Rev.

Plan Accept **Qty** Code

Reject Qty

Reject Number

Stamp

Draw Nbr

Revision Nbr

D4047

100

DA 10/01/27

0.00

MATERIAL CERTIFICATION REO'D UPON DELIVERY

SM 10/01/13

Large Fab

Large Fab

Memo

0.00

1- Cut as per dwg D4047

2- deburr and remove identification markings

110

Quality Control

QC5- Inspect part completeness to step on W/O

Memo

120

Packaging Packaging

Identify as per dwg & Stock Location:_

Basict cell

Memo

0.00

0.00

SM 10/01/14 (2)

PRELIMINARY ISSUE

Dart Aerosp	ace Ltd
--------------------	---------

Dait Acrospace Ltu									
W/O:			WORK ORDER (CHANGES					
DATE	STEP	PR	OCEDURE CHANGE	Ву	Date	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
Part No	:	PAR #:	Fault Category:	NCR: Ye	es No DQ	A:	Date: _		
	Resolution	:	Disposition:	QA: N/C	Closed:		Date:		

NCR:	WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC		Corrective Action Section B	Verification	Ammuousi	Annuaral		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector	

NOTE: Date & initial all entries

January 12, 2010 1:34:36 PM

Item ID:

D4047-5

Accept



Setup Start



Revision ID:

Item Name: **Start Date:**

Rib 1/12/10

QC:

Start Qty: 2.00

Req'd Qty: 2.00



Cust Item ID:

Customer:

Reference:

Approvals:

Required Date: 1/25/10

Process Plan:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run

Start Stop

Stop

Sequence ID/

Work Center ID

Operation Description

QC21- Final Inspection - Work Order Release

Set Up/ Run Hours

Draw Number Draw Rev.

Plan Code

Accept Qty

Reject Qty

Reject Number Stamp

130

Memo

Date:

0.00

0.00

mr 10-1-15 Junet 10-326.

POSITIVE RECALL

EFFECTIVE 1011 (1) RELEASED ___

DATE _

Quality Control

Dart Ae	rospace	e Ltd								The second secon
W/O:			W	ORK ORDER CH	ANGES					P
DATE	STEP	PRO	CEDURE CH	EDURE CHANGE			Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
				·						
Part No	:	PAR #:	Fault Cate	egory:	NC	R: Yes	No DQ	A:	Date:	
Resolution:			Disposition	Q <i>A</i>	QA: N/C Closed: Date:					
NCR:		1	WORK ORE	ER NON-CONFO	RMANC	E (NCR)			
DATE	STEP	Description of NC			Section B		Verific	cation	Approval	Approval
DAIL	SILF	Section A	Initial Chief Eng	Action Descrip	otion 	Sign & Date	1	on C	Chief Eng	QC Inspector
		·								
					-					
		· .								

NOTE: Date & initial all entries

January 12, 2010 1:34:43 PM

Work Order ID: 55248

D4047-5 Parent Item:

Parent Item Name:

Comments:

Rib



IPP RevA: new issue DD 10/01/06 verified by:EC

Start Date: 1/12/10

Required Date: 1/25/10

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304TS0.750W.049		Purchased	No			100	f	48.4054	11.2274		– – –	

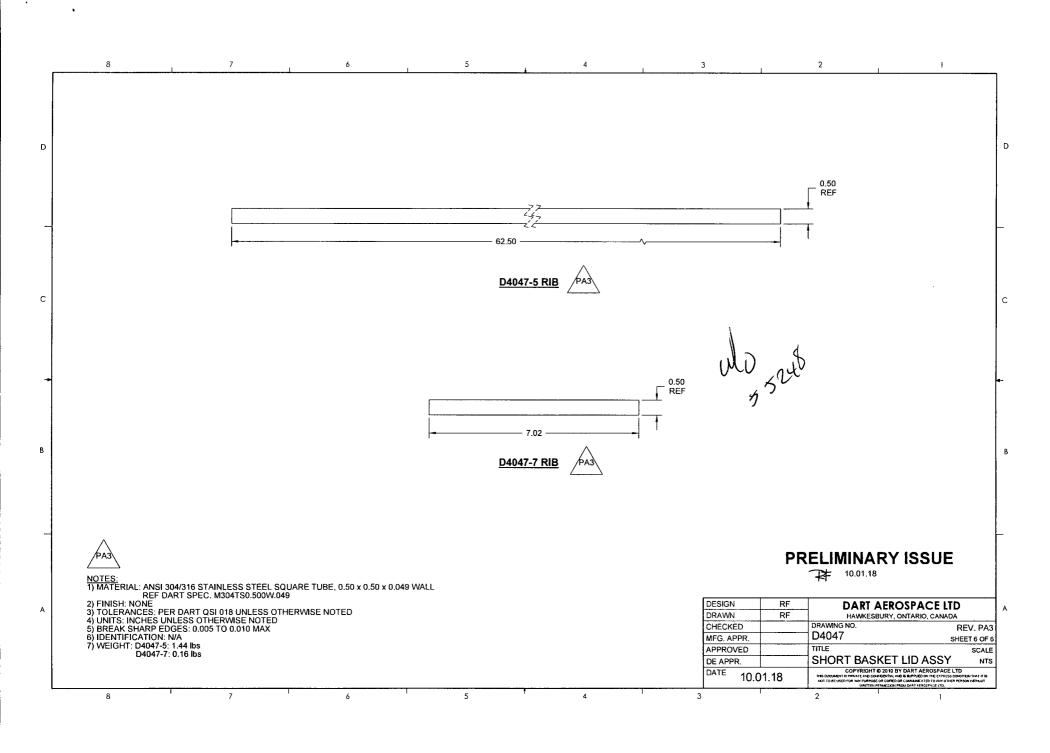
304 SQ Tube .75x.75x.049W

Warehouse	Loc Qty	Loc Code	
Location			
Main Warehouse			
MAT	48.4054		
103240	1.5816		
106604	4.9307		
107460	29.2779		
109087	12.6152		11-227

	Dart	Aeros	pace	Ltd
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Dart Ae	rospace	e Ltd							<u>.</u>
W/O:			WC	RK ORDER CHANGE	S				,
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
								:	
Part No	:	PAR #:	Fault Cate	gory:	NCR: Yes	No DQ	 A :	Date:	
		esolution:							
NCR:			WORK ORDE	ER NON-CONFORMA	NCE (NCR	()			
- A		Description of NC		Corrective Action Section	n B	Varific	eation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	. 1	Verification Ap Section C		QC Inspector

NOTE: Date & initial all entries



		Rece	iving Rep	ort		
	Date: Syps Supplier: WAG VA		Bato Dart	ch No: <u>///</u> : P/O:	125087	
Packing Sli Invoice: Receipt: Discrepanci	Yes No Cr	V	Release Note A Vaybill Attache Shipment Com QC6 Inspection Vork Order	Attached: Yed: Y	es <u>i</u> N	0 _ N/A _
Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
			C			
		70				
						//
		Initials	of receiver (if shipment (OK) Level 1	2/2
Production/ADate Received/Co	08109102				Locatio	n

H:\FCRMS\Purchasing\approved purch\RECREPORT_Rev_D



Magna Stainless division de CSM Inc.

525 Meloche Ave., Dorval (Québec) H9P 2W2 Tél.: (514) 631-1211 • Fax: (514) 631-0013 Sans frais/Toll free: 1-800-363-6646

K6A 1K7

ISO 9001-2000

Nº FACTURE / INVOICE NO. 164382

VENDU À - SOLD TO

DART DART AEROSPACE LTD 1270 ABERDEEN STREET HAWKESBURY ONTARIO

EXPÉDIÉ À - SHIPPED TO

MEME - SAME

	Nº LIVR DEL. NO.	PAR - VIA	Nº COMM. DU CLIENT CUST, ORDER NO.	CONDITIONS - TERM	S Nº T.V.Q Q.	S.T. NO.	Nº T.P.S G.S.T. NO
ug29/08	0174394	NIR:R-557065-1	7019		1213236	471	881565899 RT00
OTÉ EXP. TY SHIPPED		DESCRIPTION		POIDS EXPÉDIÉ WEIGHT SHIPPED	PRIX - PRICE	UNITÉ UNIT	TOTAL
5 3/	04 180 GRIT /4" SQ 18GA X HEAT TUYU238 Heat # 1743 HIPPED WITH 1	460 94			28.00	PCS	140.0
		RECEIVED	SEP 0 8 2008				
	<u>-</u>	·					~
		Sub-Total G.S.T.					140.0 7.0

Dart Aerospace Ltd

Dart Aerospace Ltd 1270 Aberdeen St Hawksbury, Ontario K6A 1K7 Phone: (613) 632-3336 Fax: (613) 632-4443

Receiving Slip

Date Page Sep 2, 2008 Receipt Number RCP00008763

p.,	ret	1000	· Er	

Magna Stainless 525 avenue Meloche Dorval, QC H9P 2W2 Canada

Ship To:

Main Finished Goods Location Dart Aerospace Ltd 1270 Aberdeen St Hawksbury, Ontario K6A 1K7

Reference	Description	0-4-4	T12 1 1	
_	Description		Vendor Number	PO Number
			VC-MAG002	PO00007019

Vendor Item Number	Item Number	Description	Qty. Received	UOM	Unit Cost	Extended Cost	Arrival Date
	M304TS0750W049	304 SQ Tube .75x.75x.	100.0000	f	1.400000	140.00	Sep 02, 2008
·		MATERIAL: AISI 304 B/N109087	/316 SS SQU	ARE TUBI	NG		• ·
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Comments:

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MAGNA STAINLESS DIV. DE CSM INC.

525 MELOCHE AVE.

DORVAL, QUEBEC H9P 2W2 (514) 631-1211 FAX: (514) 631-0013

SHIP TO:

LIVRÉ À /

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COMMANDE SALES ÖRDER

0174394

INSTRUCTIONS SPECIALES / SPECIAL INSTRUCTIONS

TINSTRUCTIONS SPECIALES

(of

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DART AEROSPACE LTD .270 ABERDEEN STREET !AWKESBURY DNTARIO

K6A 1K7

		- M			(· 16/
DUET GLOCAL	COS. DE CLIEBRE CUSTOMES (COTE)	BON D ACEAN CONCLIGHT COSTONER STUDIOS OF STREET	10 DE TRESPICOS DU CLESSE () COSTOS CUENCIS SU PARS 10	DE TELECOPTED OUTCOME P	A DOUBLE OF SERVICE AND A SERV
0174394	DART	7019	613 632-5200	632-1053	
Divideria Buie via	COMPATIONS VIEWERS AND ASSESSMENT AND ASSESSMENT ASSESS	DAYE COMMINDE	DATE BEQUISE DATE BEQUISE	pate Sectioned	ALES REP. NO. 12
NIR:R-557065-1	NET 30	Aug-26-08	Aug-29-08		15 26 EB
CONTRÔLE DE QUALT	Coulciant/apports	CONTRÔLE DE QUADITÉ DE BRACHA REQUIS LIPACHA QUALITY RELEASE REO D			cations D
COMMUNICATION OF THE PROPERTY	UNITE PECONISE UNIT REALTHOGEN	DESCRIPTION + A	OTE LAVIEE,	MARKET MENTS OF COMMUNICATIONS OF BUSINESS AND ASSESSMENT OF THE PARTY	PLANTING THE LUGING A
5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5	pcs 304 180 3/4" SQ	18GA X 20"	100/47#	5 pcs	
BRE DE PAQ.	MTR-AVEC COMMANDE POSTE	TÉLÉCOPIEUR			LBS
ge: 1	MTR'S-WITH ORDER X MAIL	FAX	**PACKI	ng slip bon i	'EMBALLAGE**
11:28:12 200	N° DE COULÉE ÉTAMPER SUR LE CÔTÉ REAT NO. STAMP ONE END T PAR / MATERIAL RECEIVED IN GOOD	CONDITIONS BY:	Mym	ul	AEVISIOM 'E' - 03/07 - FORM BOOS
•	¥.		-		•



WINNER STAINLESS STEEL TUBE CO.,LTD









ADDRESS: 3RD INDUSTRIAL PARK, XIAOBU VILLAGE, HUASAN TOWN, HUADU DISTRICT, GUANGZHOU, P.R.C.

TEL: +86~20~86847851

FAX: +86~20~86941744

ORIGINAL

MILL TEST CERTIFICATE

Customer:

Order No.: 119

Issued Date:2006/10/12

Certificate No.:GUL-F684

Article: Stainless steel mechanical structures welded tube							tion: ASTN	A A554-03							
Size)	Length	Qty,Pcs	Net Weight	Type	Hea	it No.	Annealed Tem	perature	Hold Time (minute)	Cooling	Surface Finish	Hydrostatic Test (psi)	ET	
3/4"SQ×	18GA	20'	200	816.86	MT304	TU-YU	238460			_	_	180Grit	-		
3/4"SQ×	18GA	20'	48	196.05	MT304	TU-YU	238460	_		_		180Grit			
3/4"SQ×	16GA	20'	400	2145.80	MT304	TU-YU	238951	_		_		180Grit			
3/4"SQ×			MT304	TU-YU	238951	-		_		180Grit					
13# 3/4"SQ×16GA 14# 3/4"SQ×16GA		20'	19	101.93	MT304	TU-YL	1142400					180Grit			
Chemical Composition (%)											Mechar	ical Test			
С	Mn	. P	s		Si	Ni	Cr	Мо	T. S	. (Ksi)	Y, S.(Ksi)	Elongation(%) Fla	ttening	
	 					8.00	18.00	_		> 75	>30	≥35		2/3D	
0.080	2.00	0.040	0.0	30 1.	00	11.00	20.00		5	=73	=00				
		0.038	0.0	04 0.	47	8.08	18.14	_		95	51	52	9	good	
0.025	1.49	0.038	0.0	04 0.	47	8.08	18.14	_		95	51	52	9	good	
¢ 0.026	1.44	0.031	0.0	05 0.	36	8.09	18.29			99	49	55		good	
0.026	1.44	0.031	0.0	05 0.	36	8.09	18.29			99	49	55		good	
	1.41	0.035	0.0	07 0	44	8.09	18.21			92	50	51		good	
	Size 3/4"SQ× 3/4"SQ× 3/4"SQ× 3/4"SQ× C 0.080 0.025 0.025 0.026	Size 3/4"SQ×18GA 3/4"SQ×18GA 3/4"SQ×16GA 3/4"SQ×16GA C Mn 0.080 2.00 0.025 1.49 0.026 1.44 0.026 1.44	Size Length 3/4"SQ×18GA 20' 3/4"SQ×18GA 20' 3/4"SQ×16GA 20' 3/4"SQ×16GA 20' 3/4"SQ×16GA 20' Chemi C Min P 0.080 2.00 0.040 0.025 1.49 0.038 0.026 1.44 0.031 0.026 1.44 0.031	Size Length Qty,Pcs 3/4"SQ×18GA 20' 200 3/4"SQ×18GA 20' 48 3/4"SQ×16GA 20' 400 3/4"SQ×16GA 20' 27 3/4"SQ×16GA 20' 19 Chemical Co C Min P S 0.080 2.00 0.040 0.03 0.025 1.49 0.038 0.00 4 0.026 1.44 0.031 0.0 0.026 1.44 0.031 0.0	Size Length Qty,Pcs Net Weight 3/4"SQ×18GA 20' 200 816.86 3/4"SQ×18GA 20' 48 196.05 3/4"SQ×16GA 20' 400 2145.80 3/4"SQ×16GA 20' 27 144.84 3/4"SQ×16GA 20' 19 101.93 Chemical Composition C Min P S 5 0.080 2.00 0.040 0.030 1. 0.025 1.49 0.038 0.004 0. 0.026 1.44 0.031 0.005 0. 0.026 1.44 0.031 0.005 0.	Size Length Qty,Pcs Net Weight Type 3/4"SQ×18GA 20' 200 816.86 MT304 3/4"SQ×18GA 20' 48 196.05 MT304 3/4"SQ×16GA 20' 400 2145.80 MT304 3/4"SQ×16GA 20' 27 144.84 MT304 Chemical Composition (%) C Mn -P S Si 0.080 2.00 0.040 0.030 1.00 0.025 1.49 0.038 0.004 0.47 0.026 1.44 0.031 0.005 0.36 0.026 1.44 0.031 0.005 0.36	Size Length Qty.Pcs Net Weight Type Heat 3/4"SQ×18GA 20' 200 816.86 MT304 TU-YU 3/4"SQ×18GA 20' 48 196.05 MT304 TU-YU 3/4"SQ×16GA 20' 400 2145.80 MT304 TU-YU 3/4"SQ×16GA 20' 27 144.84 MT304 TU-YU 3/4"SQ×16GA 20' 19 101.93 MT304 TU-YU Chemical Composition (%) C Mn -P S Si Ni 8.00 0.080 2.00 0.040 0.030 1.00 11.00 0.025 1.49 0.038 0.004 0.47 8.08 0.026 1.44 0.031 0.005 0.36 8.09 0.026 1.44 0.031 0.005 0.36 8.09	Size Length Qty,Pcs Net Weight Type Heat No. 3/4"SQ×18GA 20' 200 816.86 MT304 TU-YU238460 3/4"SQ×18GA 20' 48 196.05 MT304 TU-YU238460 3/4"SQ×16GA 20' 400 2145.80 MT304 TU-YU238951 3/4"SQ×16GA 20' 27 144.84 MT304 TU-YU238951 3/4"SQ×16GA 20' 19 101.93 MT304 TU-YU142400 Chemical Composition (%) Chemical Composition (%) <td colspan<="" td=""><td>Size Length Qty,Pcs Net Weight Type Heat No. Annealed Tem (°F) 3/4"SQ×18GA 20' 200 816.86 MT304 TU-YU238460 — 3/4"SQ×16GA 20' 48 196.05 MT304 TU-YU238460 — 3/4"SQ×16GA 20' 400 2145.80 MT304 TU-YU238951 — 3/4"SQ×16GA 20' 19 101.93 MT304 TU-YU238951 — 3/4"SQ×16GA 20' 19 101.93 MT304 TU-YU238951 — Chemical Composition (%) TU-YU142400 — Chemical Composition (%) TU-YU142400 — Chemical Composition (%) Ni Cr Mo 0.080 2.00 0.040 0.030 1.00 11.00 20.00 — 0.025 1.49 0.038 0.004 0.47 8.08 18.14 — 0.026 1.44 0.031 <</td><td>Size Length Qty.Pcs Net Weight Type Heat No. Annealed Temperature (°F) 3/4"SQ×18GA 20' 200 816.86 MT304 TU-YU238460 — 3/4"SQ×18GA 20' 48 196.05 MT304 TU-YU238460 — 3/4"SQ×16GA 20' 400 2145.80 MT304 TU-YU238951 — 3/4"SQ×16GA 20' 27 144.84 MT304 TU-YU238951 — 3/4"SQ×16GA 20' 19 101.93 MT304 TU-YU238951 — Chemical Composition (%) Chemical Composition (%) Chemical Composition (%) B.00 18.00 — O.080 2.00 0.040 0.030 1.00 11.00 20.00 — 0.025 1.49 0.038 0.004 0.47 8.08 18.14 — 0.026 1.44 0.031 0.005 0.36 8.09 18.29 — <td>Size Length Qty,Pcs Net Weight Type Heat No. Annealed Temperature (°F) Hold Time (minute) 3/4"SQ×18GA 20' 200 816.86 MT304 TU-YU238460 — — 3/4"SQ×16GA 20' 48 196.05 MT304 TU-YU238460 — — 3/4"SQ×16GA 20' 400 2145.80 MT304 TU-YU238951 — — 3/4"SQ×16GA 20' 19 101.93 MT304 TU-YU238951 — — — Chemical Composition (%) — — — — — — — — — — — — — — —</td><td>Size Length Qty.Pcs Net Weight Type Heat No. Annealed Temperature (°F) Hold Time (minute) Cooling 3/4"SQ×18GA 20" 200 816.86 MT304 TU-YU238460 — — — — 3/4"SQ×18GA 20" 48 196.05 MT304 TU-YU238460 — — — — 3/4"SQ×16GA 20" 400 2145.80 MT304 TU-YU238951 — — — — 3/4"SQ×16GA 20" 19 101.93 MT304 TU-YU238951 — — — — — 3/4"SQ×16GA 20" 19 101.93 MT304 TU-YU238951 —</td><td> Size Length Qty.Pcs Net Weight Type Heat No. Annealed Temperature ("F") Hold Time (minute) Cooling Surface Finish </td><td> Size Length City/Pcs Net Weight Type Heat No. Annealed Temperature Hold Time (minute) Cooling Surface Finish Hydrostatic Test (ps) </td></td></td>	<td>Size Length Qty,Pcs Net Weight Type Heat No. Annealed Tem (°F) 3/4"SQ×18GA 20' 200 816.86 MT304 TU-YU238460 — 3/4"SQ×16GA 20' 48 196.05 MT304 TU-YU238460 — 3/4"SQ×16GA 20' 400 2145.80 MT304 TU-YU238951 — 3/4"SQ×16GA 20' 19 101.93 MT304 TU-YU238951 — 3/4"SQ×16GA 20' 19 101.93 MT304 TU-YU238951 — Chemical Composition (%) TU-YU142400 — Chemical Composition (%) TU-YU142400 — Chemical Composition (%) Ni Cr Mo 0.080 2.00 0.040 0.030 1.00 11.00 20.00 — 0.025 1.49 0.038 0.004 0.47 8.08 18.14 — 0.026 1.44 0.031 <</td> <td>Size Length Qty.Pcs Net Weight Type Heat No. Annealed Temperature (°F) 3/4"SQ×18GA 20' 200 816.86 MT304 TU-YU238460 — 3/4"SQ×18GA 20' 48 196.05 MT304 TU-YU238460 — 3/4"SQ×16GA 20' 400 2145.80 MT304 TU-YU238951 — 3/4"SQ×16GA 20' 27 144.84 MT304 TU-YU238951 — 3/4"SQ×16GA 20' 19 101.93 MT304 TU-YU238951 — Chemical Composition (%) Chemical Composition (%) Chemical Composition (%) B.00 18.00 — O.080 2.00 0.040 0.030 1.00 11.00 20.00 — 0.025 1.49 0.038 0.004 0.47 8.08 18.14 — 0.026 1.44 0.031 0.005 0.36 8.09 18.29 — <td>Size Length Qty,Pcs Net Weight Type Heat No. Annealed Temperature (°F) Hold Time (minute) 3/4"SQ×18GA 20' 200 816.86 MT304 TU-YU238460 — — 3/4"SQ×16GA 20' 48 196.05 MT304 TU-YU238460 — — 3/4"SQ×16GA 20' 400 2145.80 MT304 TU-YU238951 — — 3/4"SQ×16GA 20' 19 101.93 MT304 TU-YU238951 — — — Chemical Composition (%) — — — — — — — — — — — — — — —</td><td>Size Length Qty.Pcs Net Weight Type Heat No. Annealed Temperature (°F) Hold Time (minute) Cooling 3/4"SQ×18GA 20" 200 816.86 MT304 TU-YU238460 — — — — 3/4"SQ×18GA 20" 48 196.05 MT304 TU-YU238460 — — — — 3/4"SQ×16GA 20" 400 2145.80 MT304 TU-YU238951 — — — — 3/4"SQ×16GA 20" 19 101.93 MT304 TU-YU238951 — — — — — 3/4"SQ×16GA 20" 19 101.93 MT304 TU-YU238951 —</td><td> Size Length Qty.Pcs Net Weight Type Heat No. Annealed Temperature ("F") Hold Time (minute) Cooling Surface Finish </td><td> Size Length City/Pcs Net Weight Type Heat No. Annealed Temperature Hold Time (minute) Cooling Surface Finish Hydrostatic Test (ps) </td></td>	Size Length Qty,Pcs Net Weight Type Heat No. Annealed Tem (°F) 3/4"SQ×18GA 20' 200 816.86 MT304 TU-YU238460 — 3/4"SQ×16GA 20' 48 196.05 MT304 TU-YU238460 — 3/4"SQ×16GA 20' 400 2145.80 MT304 TU-YU238951 — 3/4"SQ×16GA 20' 19 101.93 MT304 TU-YU238951 — 3/4"SQ×16GA 20' 19 101.93 MT304 TU-YU238951 — Chemical Composition (%) TU-YU142400 — Chemical Composition (%) TU-YU142400 — Chemical Composition (%) Ni Cr Mo 0.080 2.00 0.040 0.030 1.00 11.00 20.00 — 0.025 1.49 0.038 0.004 0.47 8.08 18.14 — 0.026 1.44 0.031 <	Size Length Qty.Pcs Net Weight Type Heat No. Annealed Temperature (°F) 3/4"SQ×18GA 20' 200 816.86 MT304 TU-YU238460 — 3/4"SQ×18GA 20' 48 196.05 MT304 TU-YU238460 — 3/4"SQ×16GA 20' 400 2145.80 MT304 TU-YU238951 — 3/4"SQ×16GA 20' 27 144.84 MT304 TU-YU238951 — 3/4"SQ×16GA 20' 19 101.93 MT304 TU-YU238951 — Chemical Composition (%) Chemical Composition (%) Chemical Composition (%) B.00 18.00 — O.080 2.00 0.040 0.030 1.00 11.00 20.00 — 0.025 1.49 0.038 0.004 0.47 8.08 18.14 — 0.026 1.44 0.031 0.005 0.36 8.09 18.29 — <td>Size Length Qty,Pcs Net Weight Type Heat No. Annealed Temperature (°F) Hold Time (minute) 3/4"SQ×18GA 20' 200 816.86 MT304 TU-YU238460 — — 3/4"SQ×16GA 20' 48 196.05 MT304 TU-YU238460 — — 3/4"SQ×16GA 20' 400 2145.80 MT304 TU-YU238951 — — 3/4"SQ×16GA 20' 19 101.93 MT304 TU-YU238951 — — — Chemical Composition (%) — — — — — — — — — — — — — — —</td> <td>Size Length Qty.Pcs Net Weight Type Heat No. Annealed Temperature (°F) Hold Time (minute) Cooling 3/4"SQ×18GA 20" 200 816.86 MT304 TU-YU238460 — — — — 3/4"SQ×18GA 20" 48 196.05 MT304 TU-YU238460 — — — — 3/4"SQ×16GA 20" 400 2145.80 MT304 TU-YU238951 — — — — 3/4"SQ×16GA 20" 19 101.93 MT304 TU-YU238951 — — — — — 3/4"SQ×16GA 20" 19 101.93 MT304 TU-YU238951 —</td> <td> Size Length Qty.Pcs Net Weight Type Heat No. Annealed Temperature ("F") Hold Time (minute) Cooling Surface Finish </td> <td> Size Length City/Pcs Net Weight Type Heat No. Annealed Temperature Hold Time (minute) Cooling Surface Finish Hydrostatic Test (ps) </td>	Size Length Qty,Pcs Net Weight Type Heat No. Annealed Temperature (°F) Hold Time (minute) 3/4"SQ×18GA 20' 200 816.86 MT304 TU-YU238460 — — 3/4"SQ×16GA 20' 48 196.05 MT304 TU-YU238460 — — 3/4"SQ×16GA 20' 400 2145.80 MT304 TU-YU238951 — — 3/4"SQ×16GA 20' 19 101.93 MT304 TU-YU238951 — — — Chemical Composition (%) — — — — — — — — — — — — — — —	Size Length Qty.Pcs Net Weight Type Heat No. Annealed Temperature (°F) Hold Time (minute) Cooling 3/4"SQ×18GA 20" 200 816.86 MT304 TU-YU238460 — — — — 3/4"SQ×18GA 20" 48 196.05 MT304 TU-YU238460 — — — — 3/4"SQ×16GA 20" 400 2145.80 MT304 TU-YU238951 — — — — 3/4"SQ×16GA 20" 19 101.93 MT304 TU-YU238951 — — — — — 3/4"SQ×16GA 20" 19 101.93 MT304 TU-YU238951 —	Size Length Qty.Pcs Net Weight Type Heat No. Annealed Temperature ("F") Hold Time (minute) Cooling Surface Finish	Size Length City/Pcs Net Weight Type Heat No. Annealed Temperature Hold Time (minute) Cooling Surface Finish Hydrostatic Test (ps)

1. Corrosion test: as per ASTM-A262, Practice E :accepted.

Dimensions & Visual :good.
 Materials are free from mercury contamination.

We, Winner Stainless Steel Tube Co., Ltd., hereby certify that the products described herein accordance with the standards and specifications specified as above and meet the requirements

Q. C. Manager/Work Insp

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Purchase Order

Date Aug 25, 2008 Page

Purchase Order Number PO00007019

Dart Aerospace Ltd 1270 Aberdeen St Hawksbury, Ontario K6A 1K7 Phone: (613)632-9577

(613)632-1053

Vendor Address:

Fax:

Magna Stainless 525 avenue Meloche Dorval, QC H9P 2W2

Canada Phone Fax

(800) 363-6646 (514) 631-0013

Ship To:

Main Finished Goods Location Dart Aerospace Ltd

1270 Aberdeen St

Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival	
		VC-MAG002	Aug 25, 2008	N30	yours	Aug 26, 2008	ĺ

	Qty. Ordered	Item Number	Description	Expected Arrival	Drop- Ship	Unit Cost	UO	м (Extended Price
	320.000	M304S16GA Con	304/316 Sheet .063 ments: MATERIAL: AISI 30	4	1	6.406250	sf		2.050.00
			PER MIL-S-5019 (A	NNEALED) 21	FINIS	i l i			
İ		J I	304/316 .032 Sheet ments: AS ABOVE	8/26/2008	No	3.281250	sf		1,050.00
	100,000	M304TS0750W049 Con	304 SQ Tube .75x.75x.0 ments: MATERIAL: AISI 30	8/26/2008 4/316 SS SQL	No JARE T	1.400000 JBING	f		140.00
	10 8/30.0000		6061T6 ANGLE 1.00 x 1.		No ALUM	0.675000 NUM ANGLE	f		54.00
	/		PER AMS-QQ-A-20	i	•				
	/200.0000		6061T6 SQ TUBE 1.00 x 1 ments: MATERIAL: 6061-T6 TUBING		No 51/T651	1.500000 0/T6511/T62 SQI	f JARE		300.00
	1, 88127		PER AMS-QQ-A-22	5/8 OR AMS 4	117/41	28/4115/4116 OR		.	
1	- 401		PER AMS-QQ-A-20						
	Comments:	MATERIAL CERTIFICA REQ'D UPON DELIV	Ent	3.57 3.687				,	
	comments.		Tax Summary: GST ONTPST		9.70 0.00	Less: included tax			0.00
			,	1		Subtotal			3,594.00
			Entered By: C	, CLAVOIE	/	Total tax			179.70
			Approved By:	4	ł	Total purchase o	rder in		3,773.70